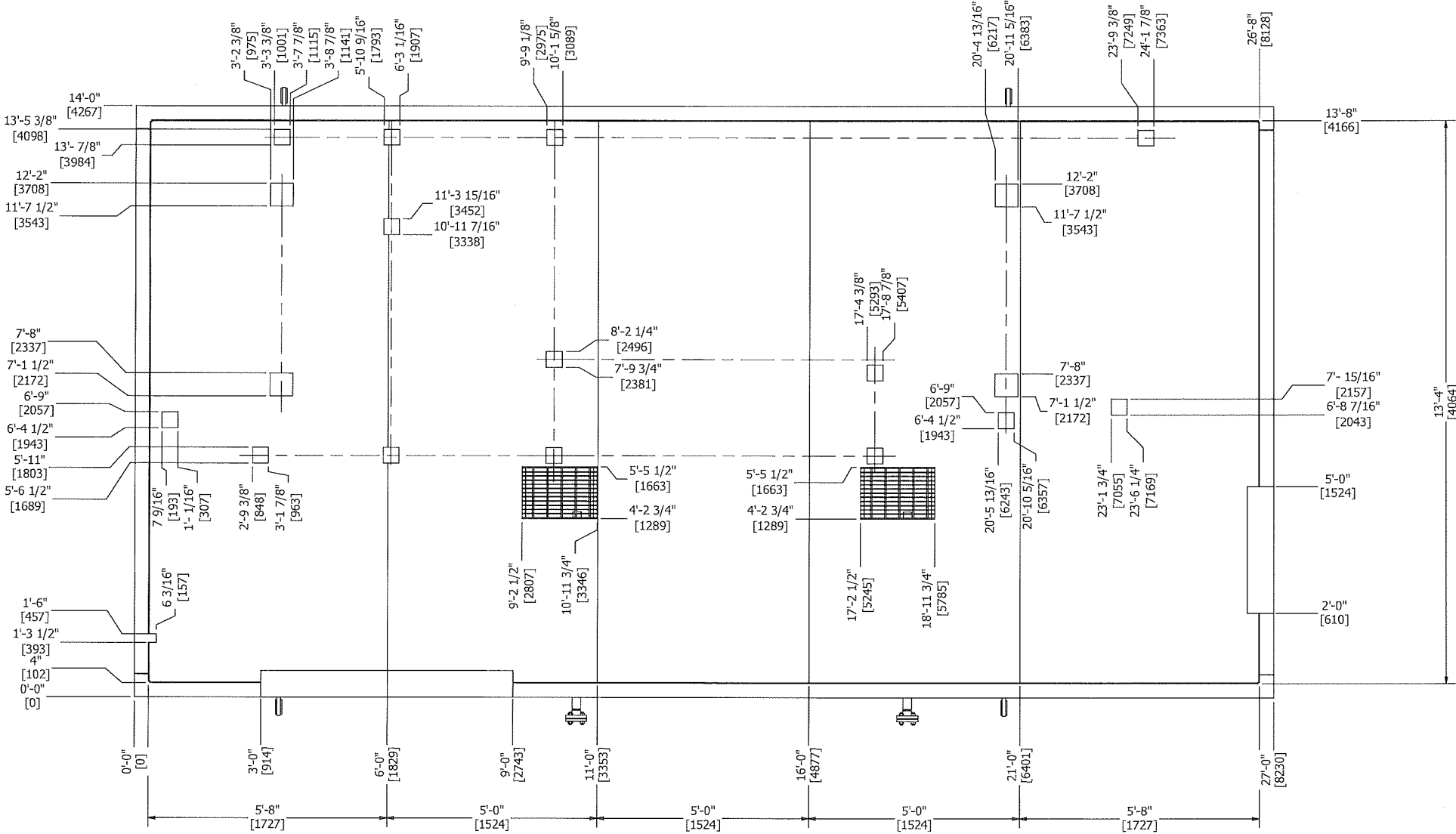


GENERAL NOTES:

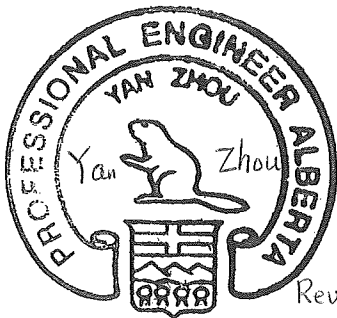
- 1. WELD PROCEEDURE: GM-1
- 2. WELD PROCEEDURES & WELDERS QUALIFIED AS PER CSA W59
- 3. SANDBLAST: SSPC-SP6 (COMMERCIAL)
- 4. PRIME: ONE (1) COAT DEVRAN 224
- 5. FINISH: TWO (2) COATS DEVRAN 229 (WARM GREY)
- 6. INSULATION: 3" THK FIRE RETARDANT URETHANE SPRAY FOAM UNDER SIDE OF SKID AND SUMP BOTTOMS
- 7. MPI: LIFT LUG FILLET WELDS
- 8. THE SKID HAS BEEN DESIGNED TO WITHSTAND THE FULL LOADS OF THE ATTACHED VESSEL AT THE HH LIQUID LEVEL, ALL STRUCTURES, EQUIPMENT, PIPING & INSTALLED BUILDING.

BILL OF MATERIALS

ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT
201	2		1-015061	CHECKER PLATE 1/4" THK x 68" x 160" FINSHED DIMENSIONS w/ 2" LIP ON (1) LG SIDE & (2) SHORT SIDES		SA-36	1613.12
202	3		1-015062	CHECKER PLATE 1/4" THK x 60" x 160" FINSHED DIMENSIONS w/ 2" LIP ON (2) SHORT SIDES		SA-36	2087.78
203	3		2-000485	1/4" THK x 2" H TRIP LIP x 36" LG		SA-36	74.63



SKID PLAN VIEW



Rev.1  
April 1, 2014

REV	DATE	DESCRIPTION	BY	APP
A	12/04/2013	ISSUED FOR APPROVAL	JAH	CLIENT
0	12/12/2013	ISSUED FOR FABRICATION	JAH	JAM
1	4/1/2014	AS BUILT	JAH	



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BOX 6106  
5815 37 Street  
INNISFAIR, AB  
CANADA  
403-227-7799  
1-888-227-4923  
FAX 227-7796

CANADIAN NATURAL RESOURCES LIMITED

SADDLE HILLS BATTERY GROUP SEPARATOR (V-200) PACKAGE  
CHECKERPLATE DETAILS

DATE: 11/19/2013	SALE ORDER: 003538	
SHEET: 1 OF 1	JOB ORDER: D2415	SIZE D
PURCHASE ORDER: FC131075-10131		
LOCATION: 06-16-072-04 W6M		
CRN DWG:	DRAWING NO.: D2415-503	REV. 1
CRN NUMBER:		
PROJECT MANAGER: MARK ELLIOTT		