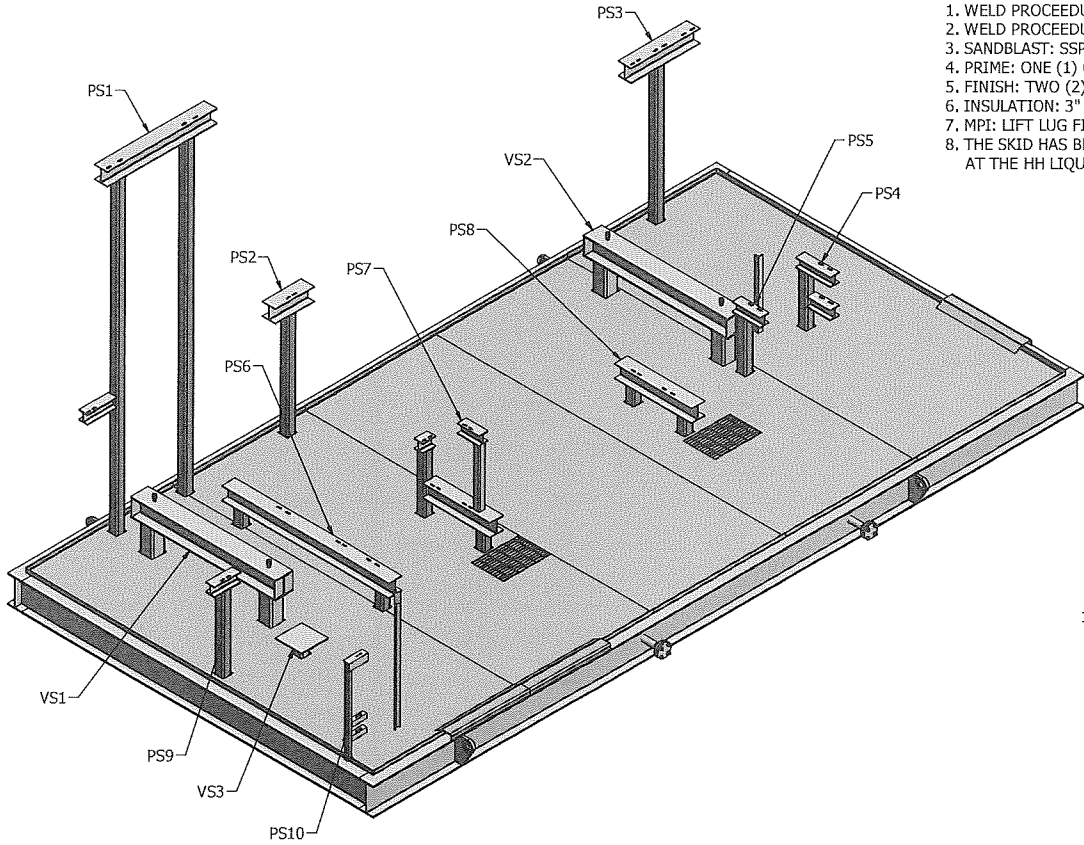


GENERAL NOTES:

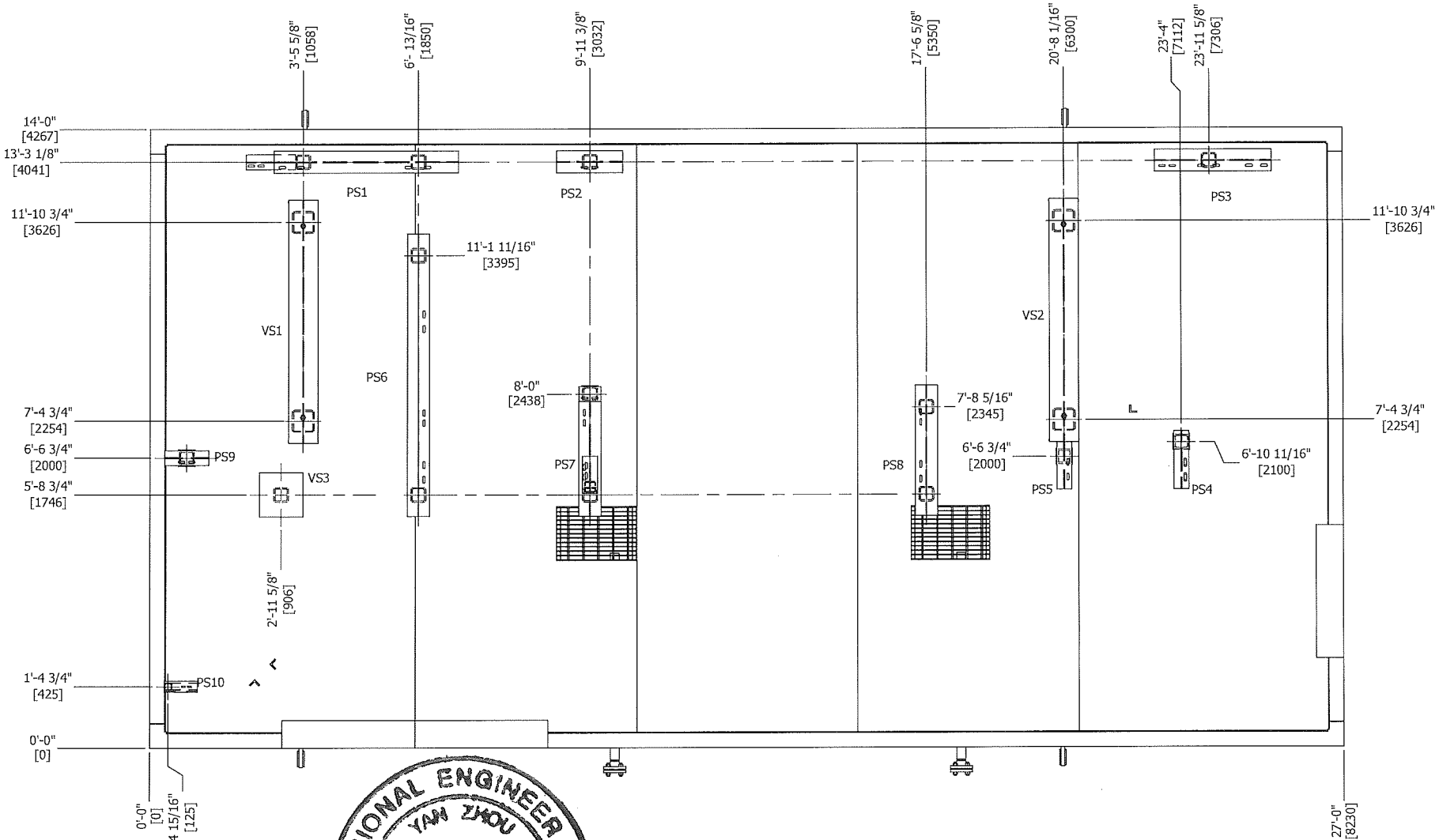
- 1. WELD PROCEEDURE: GM-1
- 2. WELD PROCEEDURES & WELDERS QUALIFIED AS PER CSA W59
- 3. SANDBLAST: SSPC-SP6 (COMMERCIAL)
- 4. PRIME: ONE (1) COAT DEVRAN 224
- 5. FINISH: TWO (2) COATS DEVRAN 229 (WARM GREY)
- 6. INSULATION: 3" THK FIRE RETARDANT URETHANE SPRAY FOAM UNDER SIDE OF SKID AND SUMP BOTTOMS
- 7. MPI: LIFT LUG FILLET WELDS
- 8. THE SKID HAS BEEN DESIGNED TO WITHSTAND THE FULL LOADS OF THE ATTACHED VESSEL AT THE HH LIQUID LEVEL, ALL STRUCTURES, EQUIPMENT, PIPING & INSTALLED BUILDING.

BILL OF MATERIALS

ITEM	QTY	REF.	PART No.	DESCRIPTION	LENGTH	MATERIAL	WEIGHT
1	1	SKID	-	BASE STRUCTURE ASSEMBLY (SEE DWG D2415-502 FOR DETAILS)			
2	1	SKID	-	CHECKER PLATE DETAILS (SEE DWG D2415-503 FOR DETAILS)			
3	1	SUPPORTS	-	PIPE AND VESSEL SUPPORT DETAILS (SEE DWG D2415-504 FOR DETAILS)			

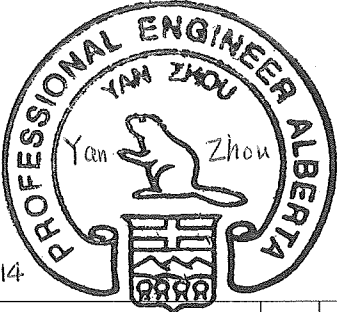


ISOMETRIC VIEW



SKID PLAN VIEW

REV	DATE	DESCRIPTION	BY	APP
A	12/04/2013	ISSUED FOR APPROVAL	JAH	CLIENT
0	12/12/2013	ISSUED FOR FABRICATION	JAH	JAM
1	4/1/2014	AS BUILT	JAH	



Rev. 1
April 1, 2014



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BOX 6106
5815 37 Street
INNISFAIR, AB
CANADA
403-227-7799
1-888-227-4923
FAX 227-7796

CANADIAN NATURAL RESOURCES LIMITED
SADDLE HILLS BATTERY GROUP SEPARATOR (V-200) PACKAGE
STRUCTURAL SKID DETAILS

DATE: 11/19/2013	SALE ORDER:	
SHEET: 1 OF 1	JOB ORDER:	D2415
PURCHASE ORDER:		
LOCATION:		
CRN DWG:	DRAWING NO.:	D2415-501
CRN NUMBER:		
PROJECT MANAGER:		

SIZE
D
REV.
1